

a second aqueous [water] phase, comprising water in a concentration of about 5 to 50% and glycerin, wherein the combination of the [oil] first aqueous phase and the [water] second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling [phase]; and

an antiperspirant.

4.(Amended) The antiperspirant deodorant emulsion of claim 1 wherein the [oil] first aqueous phase comprises glyceryl stearate, cetearth-20, cetyl palmitate, cetearyl alcohol, cetearth-12, 112-2 and dicaprylyl ether.

5. (Amended) The antiperspirant deodorant emulsion of claim 1, further comprising a fragrance [phase].

7. (Amended) An antiperspirant roll-on deodorant, comprising:

a phase inversion temperature phase comprising steareth-2, PPG 15 stearyl ether; and

an antiperspirant.

22 1/2 (New) A wipe comprising:

a carrier having one or more of a cellulosic structure, a non-woven structure, foam or a combination of the cellulosic structure, foam, and non-woven structure; and

an antiperspirant emulsion, comprising:

a first aqueous phase, comprising a phase inversion temperature phase, comprising steareth-2, PPG 15 stearyl ether, and water;

a second aqueous phase, comprising water in a concentration of about 5 to 50%, wherein the combination of the first aqueous phase and the second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling; and

an antiperspirant, wherein the antiperspirant emulsion contacts the carrier.

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An antiperspirant deodorant stable spray emulsion product, comprising:

an emulsion comprising:

a first aqueous phase, comprising a phase inversion temperature phase, comprising : an oil phase consisting of glyceryl stearate, ceteareth-20, cetyl palmitate, cetearyl alcohol and ceteareth-12, dicaprylyl ether, coco-caprylate/caprate, steareth-2, PPG 15, and stearyl ether, and a water phase; a second aqueous phase, comprising water in a concentration of about 5 to 50% and glycerin, wherein the combination of the first aqueous phase and the second aqueous phase forms a phase inversion temperature emulsion that does not break down under multiple cycles of heating and cooling; an antiperspirant; and

a container comprising a mechanism for delivering the emulsion as an aerosol.

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The antiperspirant deodorant stable spray emulsion product of claim 14, wherein the mechanism for delivering the emulsion is a spray nozzle. 23

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The antiperspirant deodorant stable spray emulsion product of claim 14 wherein the container is squeezable. 23

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The antiperspirant deodorant stable spray emulsion product of claim 14 wherein the container is pressurized. 23

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The antiperspirant deodorant stable emulsion product of claim 14, further comprising one or more of preservatives, vitamins, antioxidants, enzymes, colors, and coenzymes. 23